



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3671-1
Job Sheet 187347



Part No: D3671-1

Job Qty: 12 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/14/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP: A 07.11.12 ecn 1019 New issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		12/14/18	0.00	0.00	Purchasing		DEC 11 2018
110	Packaging	12 pcs		12/14/18	0.00	0.00	Packaging2		DEC 14 2018
120	QC	12 pcs		12/14/18	0.00	0.00	QC6		38
130	Packaging	12 pcs		12/14/18	0.00	0.00	Packaging3-1	61/29	DEC 14 2018
140	QC21-SA	12 Ea		12/14/18	0.00	0.00	QC21		27 JAN 15 2019

Part Op 100 - Issue P/O: 041920 Make as per Dwg D3671 Red letters (0.100" height) on white adhesive back Possible
Descriptions: Manufacture: From 3M 7 mil masking film # 8522CP or Avery IPM # 2031

110 - Ensure Material Release Note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2019-12-11***

JAN 15 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3671-1P	Placard D3671-1	12 pcs (1 ea)	100-Purchasing	5136602

CC x12

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3671-1P	12	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 12/3/18 9:07 AM dart.lavoie.chantal

Container No: S136603



Part: D3671-1

Job No: 187347

Serial No/Batch: S136603

Revision:

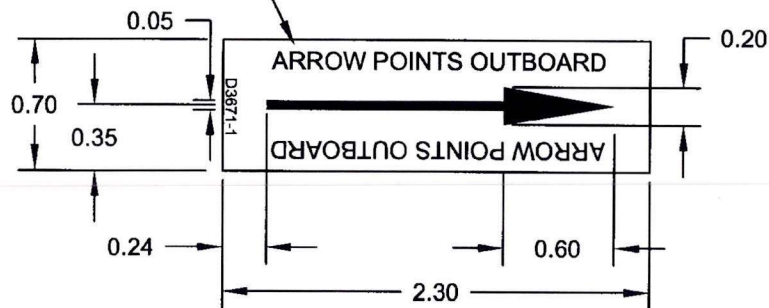
Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/11/18

FONT: ARIAL
COLOUR: RED
HEIGHT: 0.10
WIDTH: 1.8
(2 PLACES)



D3671-1 PLACARD

NOTES:

- 1) MATERIAL: RED ARROW ON WHITE ADHESIVE BACK VINYL
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM #2031. SIZE IS 2.30" LONG x 0.70" WIDE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED
07.11.06

A	NEW ISSUE	DC	07.08.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	UC	DRAWING NO.	REV. A
MFG. APPR.	UC	D3671	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	PLACARD	1:1
DATE	07.08.27	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041920**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041920
PO Date: 12/3/18
Due Date: 12/12/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
DEC 03 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	187354	D3428-3P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666670/pcs	\$80.00
							12 X	DEC 11 2018					
②	187347	D3671-1P			Placard D3671-1 : Various STC's As Per Dwg D3671 Rev. A	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.666666/pcs	\$80.00
							12 X	DEC 11 2018					
③	187355	D3997-25P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.6666666/pcs	\$80.00
							12 X	DEC 11 2018					
④	187356	D3997-33P			Placard : Various STC's As Per Dwg D3997 Rev. B	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666670/pcs	\$80.00
							12 X	DEC 11 2018					
⑤	187352	D4090-1P			Placard : Dwg D4090-1 Rev C	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666666/pcs	\$80.00
							12 X	DEC 11 2018					
⑥	187353	D4090-3P			Placard : Dwg D4090-3 Rev C	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666666/pcs	\$80.00
							12 X	DEC 11 2018					
⑦	187357	D4622-1P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666670/pcs	\$80.00
							12 X	DEC 11 2018					

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PURCHASE ORDER **PO041920**

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	187359	D4622-3P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666666/pcs	\$80.00
Grand Total:													\$640.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CC
22
cy

Plex 12/3/18 11:02 AM dart.tsimiklis.chrisoula



210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47267
Date: 12/10/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 ✓	D3428-3P. ✓	6.6667		6.6667	80.00
12 ✓	D3671-1P. ✓	6.6667		6.6667	80.00
12 ✓	D3997-25P. ✓	6.6667		6.6667	80.00
12 ✓	D3997-33P. ✓	6.6667		6.6667	80.00
12 ✓	D4090-1P. ✓	6.6667		6.6667	80.00
12 ✓	D4090-3P. ✓	6.6667		6.6667	80.00
12 ✓	D4622-1P. ✓	6.6667		6.6667	80.00
12	D4622-3P.	6.6667		6.6667	80.00
	PO# 041920				
	Attn: Chrisoula				
	Subtotal:				640.00
	H - HST				
	HST				83.20
Thank you for your business / Merci de faire affaire avec nous					

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Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	723.20
Comment:	WO24209		Amount Paid	0.00
Sold By:			Amount Owing	723.20

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041920 ✓

Packing Slip#

W024209

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): D3428-3P, D3671-1P, ✓
D3997-25P, -38P, D4090-1P, -3P, D4622-1P, -3P.

Quantity:

96 ✓

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Dec 10, 2019

Authority:

3m

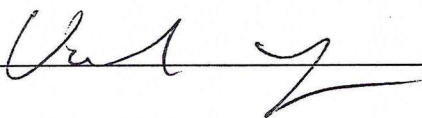
Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/12/10

Signature:



Title:

Office Admin.

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